

706/407

DART AEROSPACE LTD		Work Order:	24222
Description: <i>key</i>		Part Number:	D3413-1
Dwg: D3413 Rev A.		Qty:	10
		Page of	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	U	05-09-09	10
2	PL	Issue P/s: 2008136 Ship or E-mail DXF file to Hemlock Laser Cut as per Dwg D3413. Possible Supplier: Lind Laser. Material Release Note is Required	U	05-05-30	10
3	BL	Receive & Inspect for Transit damage. Ensure that Material Release Note is attached.	CZ	05/07/15	10
4A	OC6	Dimensional Check	J	05/10/17	10
4B	GA	drill hole to 0.266" H" as per Dwg D3413	SB	05/10/18	10
5	GA	Reburn.	SB	05/10/18	10
6	FP	Powder Coat Gloss white as per Part OSI 005 4.3	ML	05/10/25	10
7	OC3	Inspect Powder Coat.	CZ	05/10/26	10
8	ST	Identify & Stock	PU	05/10/26	10
9	AC	Part 21.26 Sur 05/10/27 (10)	G	05/10/26	10
10	DC	Level 21 Close w/o.			
Rev	Date	Change	Revised By	Approved	

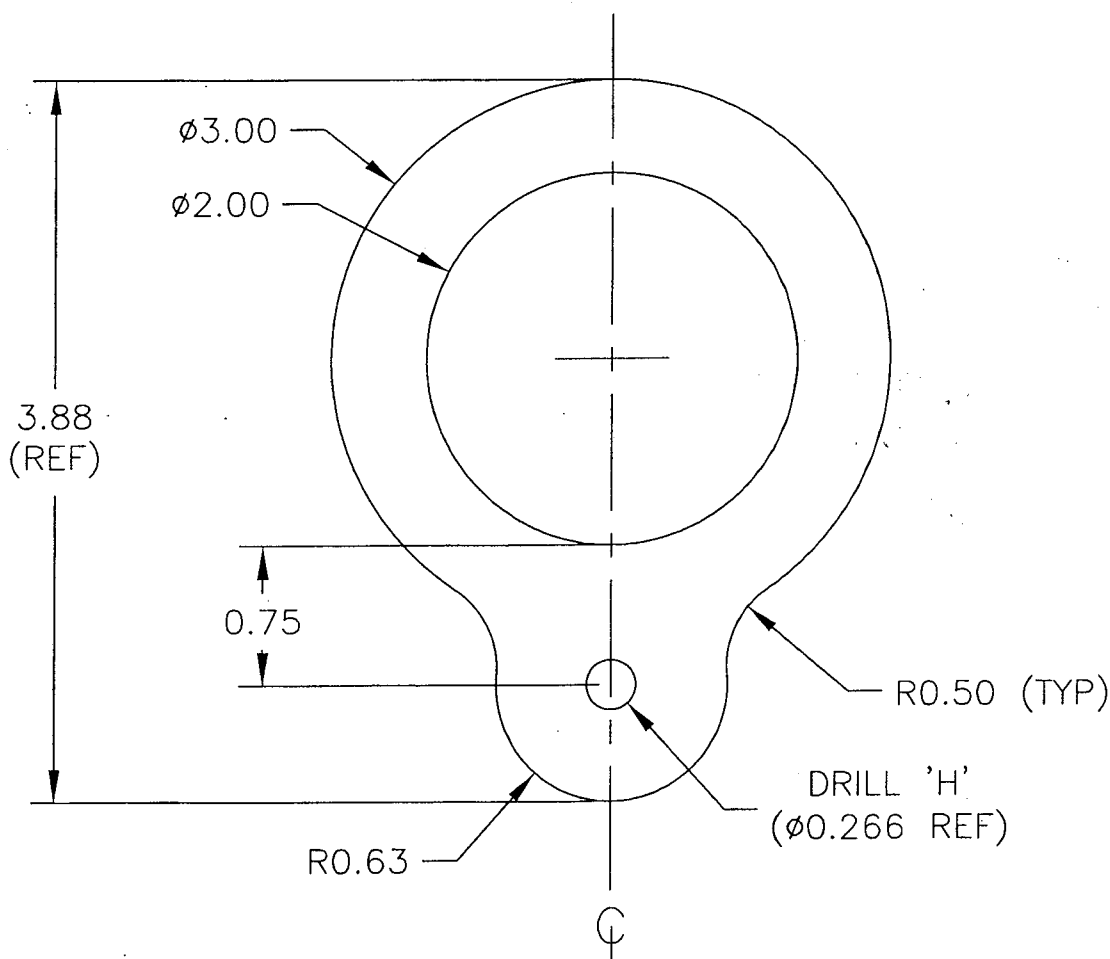
PRELIMINARY ISSUE



05.03.16

DESIGN CP	DRAWN BY CP	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3413	REV. A SHEET 1 OF 1
DATE 05.03.16		TITLE RING	SCALE 1:1
A	05.03.16	NEW ISSUE	

RELEASED
05-09-06



D3413-1 RING

- 1) MATERIAL: AISI 304/316 SS PLATE, 0.250 THICK (REF DART SPEC. M304S3GA)
- 2) FINISH: POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) DEBURR ALL SHARP EDGES 0.010 TO 0.020
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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Plate: 195536 01

Mail To:
ALASKAN COPPER & BRASS CANADA, INC.
P.O. BOX 3546
SEATTLE, WA 98124-3546

Ship To:
ALASKAN COPPER & BRASS CANADA, INC.
225 NORTH ROAD AVENUE
COQUITLAM, BC V3K3V7
CANADA

Date: 8/25/2003 Page: 1

Steel: 304

Finish: 2B

Order: 45002847

NAS Order: AE 0262451 03

Corrosion: ASTM A262/01E; 180 Bend-OK

DUCT DESCRIPTION:

LESS STEEL SHEET, COLD ROLLED, ANNEALED AND PICKLED.
240/02, A480/02, A666/00, ASMESA240/01, SA480/01, SA666/01
6D-A X MG PRM, AMS5513G X MRK&FIN, MIL5059D, AMD3, X CRWN MEAS

REMARKS:

Material free from mercury contamination. No weld repairs.

uct ID #	Coil #	Thickness	Width	Weight	-----Length-----	Mark	Pieces
75	* 0620K1 E	.1050	48.0000	5,085 96.0000	SHEET	1	38
76	* 0620K1 E	.1050	48.0000	1,060 96.0000	SHEET	2	8

CHEMICAL ANALYSIS

at	C	CR	CU	MN	MO	N	NI	P	S	SI
1	.057	18.344	.425	1.742	.410	.057	8.167	.031	.001	.335

MECHANICAL PROPERTIES

duct ID #	Coil #	1 d o i c r	UTS KSI	.2% YS KSI	ELONG %-2"	Hard RB	Tail H Tail
675	0620K1	F T	96.48	50.89	45.97	88.50	87.50
676	0620K1	F T	96.48	50.89	45.97	88.50	87.50

QC ENGINEER

8 2003